

Date: Tuesday, 4/17/2007 3:46:42 PM  
 User: Kim Johnston

## Process Sheet

SP117

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : MOUNTING BOLT  
 Job Number : 31885 -1  
 Estimate Number : 10134  
 P.O. Number : N/A  
 This Issue : 4/17/2007 S.O. No. : N/A  
 Prsht Rev. : NC  
 First Issue : N/A Type : PURCHASED PARTS  
 Previous Run : 29444  
 Part Number : D2378  
 Drawing Number : D2378 REV A  
 Project Number : N/A  
 Drawing Revision : A  
 Material : N/A  
 Due Date : 4/24/2007 Qty: 50 Um: Each  
 Written By :  
 Checked & Approved By :  
 Comment : Est: B 99.05.10 Re-format DM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 3583

Purchase part as per Dwg D2378

Possible Supplier: KBC, Part Number: 1-908-401

CLO 7/04/19

(50)

2.0 1908401 Mounting Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)

MOUNTING BOLT

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive and Inspect for transit damage

CLO 7/04/20 (5) 07/04/25

(45)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

CLO 7/04/30 (45)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

CLO 7/04/30 (45)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: AD Date: 07/05/01  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Date: Tuesday, 4/17/2007 3:46:42 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING BOLT

Job Number: 31885

Part Number: D2378

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



45

Comment: FINAL INSPECTION/W/O RELEASE

07/05/01

Job Completion



u 07-05-01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

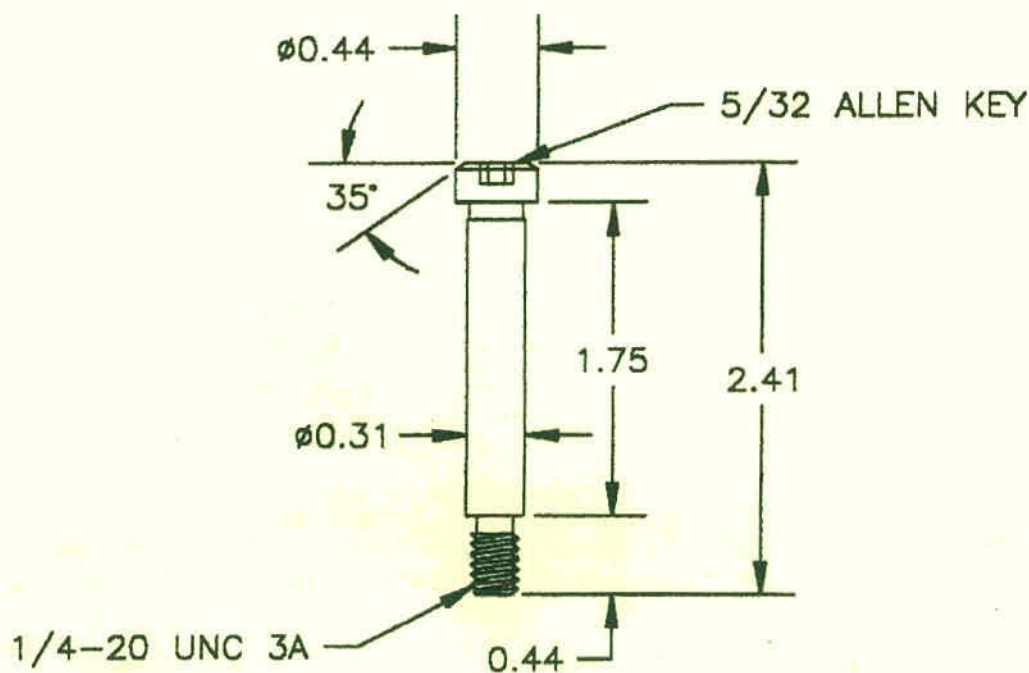




DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	K HAND	DRAWING NO.	REV. A
CHECKED	APPROVED	D2378	SHEET 1 OF 1
DATE	TITLE		SCALE
95:08:30	MOUNTING BOLT		1:1

## SPECIFICATION CONTROL DRAWING

- \* THERMO-FORGED
- \* HEAT TREATED ALLOY STEEL
- \* UNIFIED 3A THREAD FIT  
MEETS ASME/ANSI B18.3



SUPPLIERS:  
KBC 1-908-401

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 31885





- 

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CANADA K6A1K7

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1270 ABERDEEN ST  
)) FURD 7584882 ((  
HAWKESBURY ON  
CANADA K6A1K7

PURD 7684382/UPS FREE

G S T TAX  
PROVINCIAL TAX  
ORDER TOTAL

07/04/30



